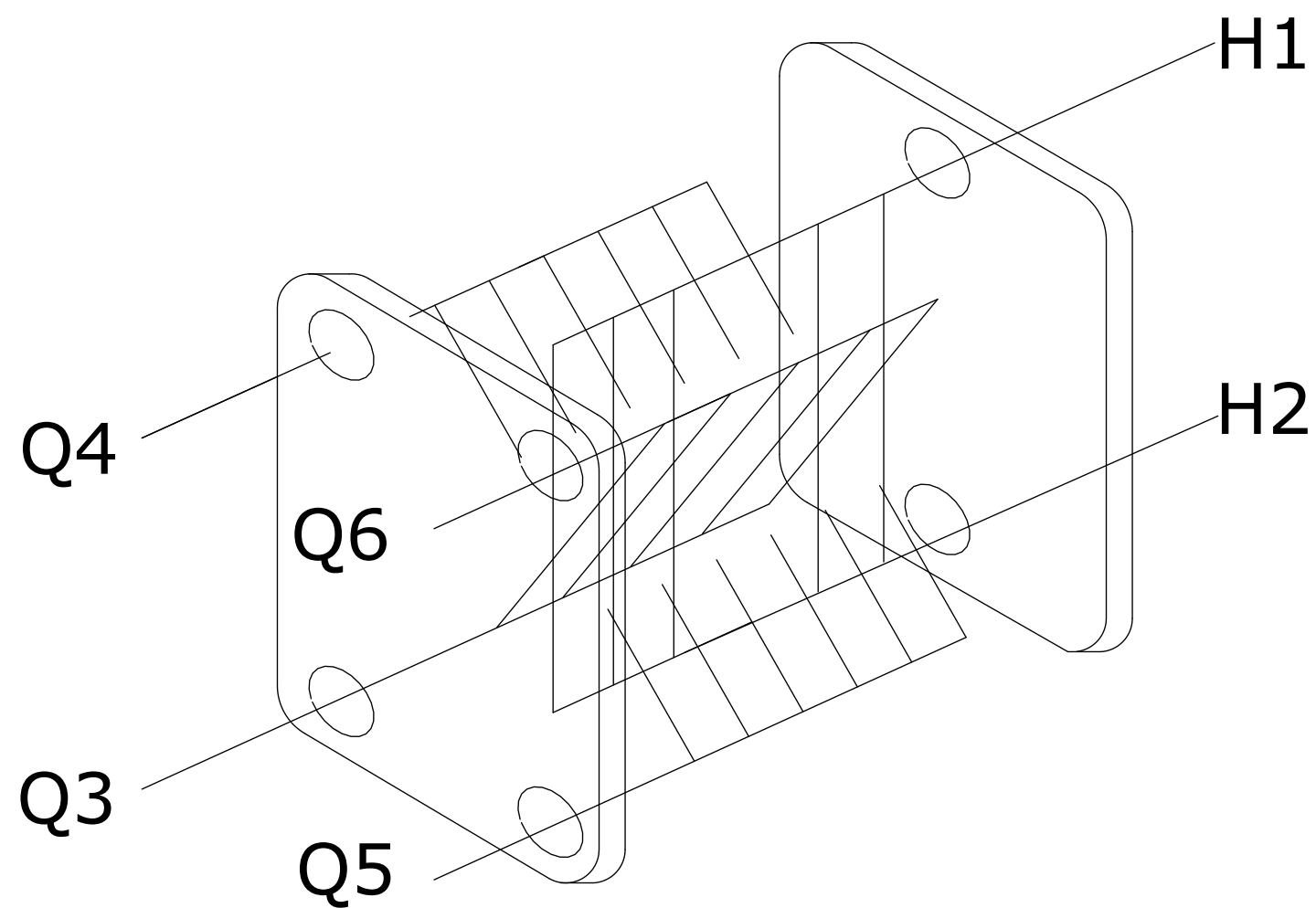
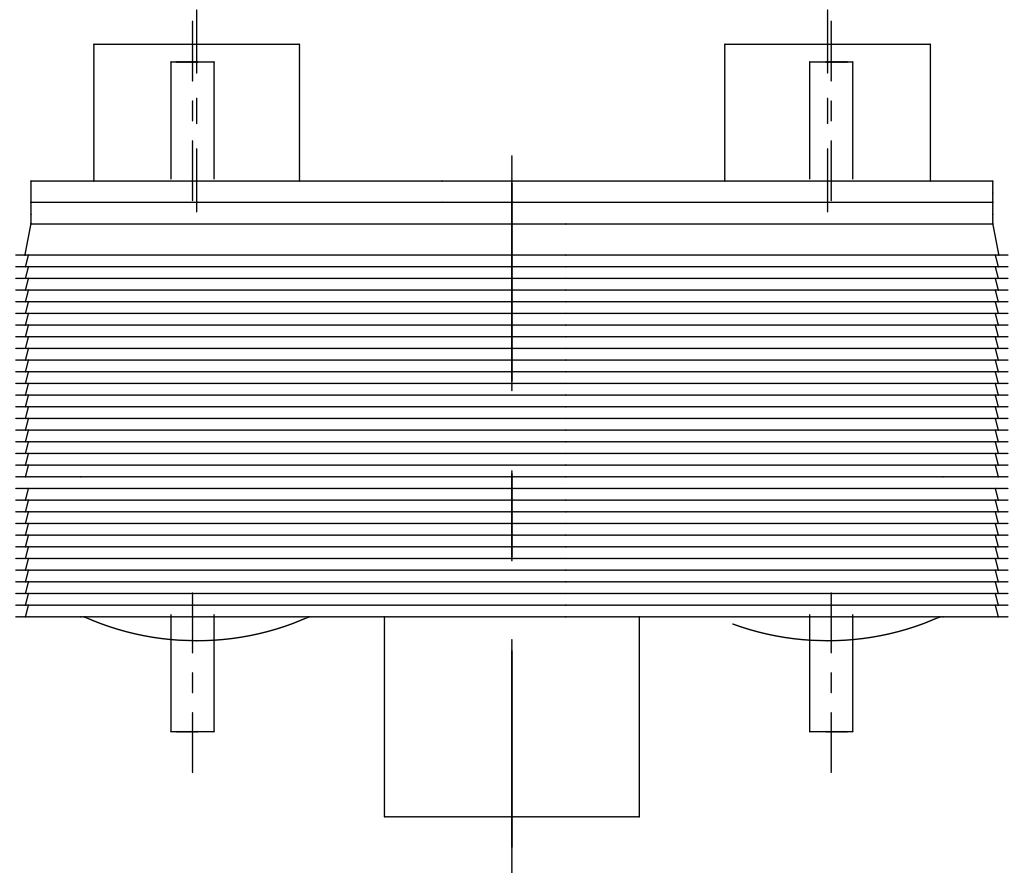
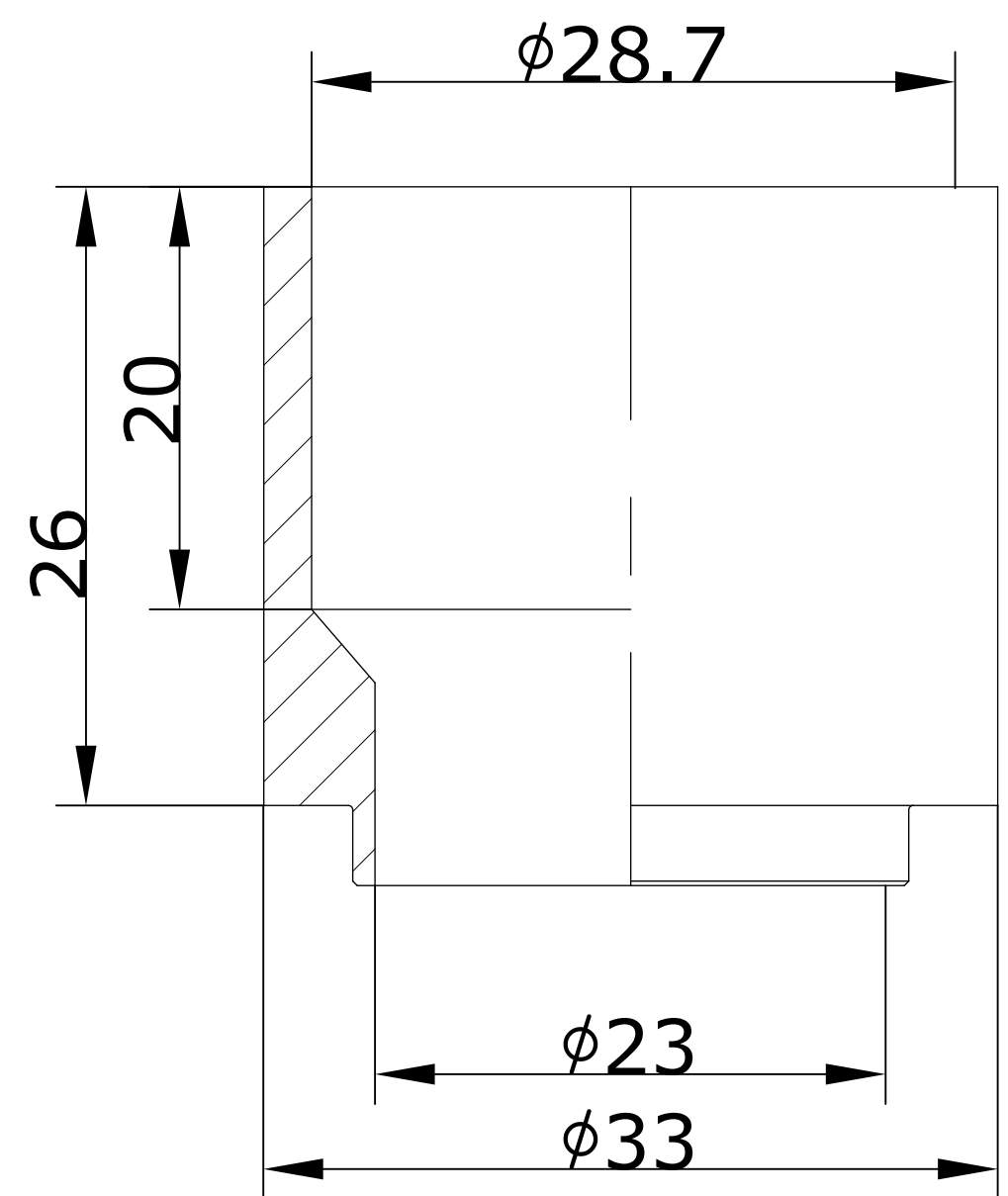


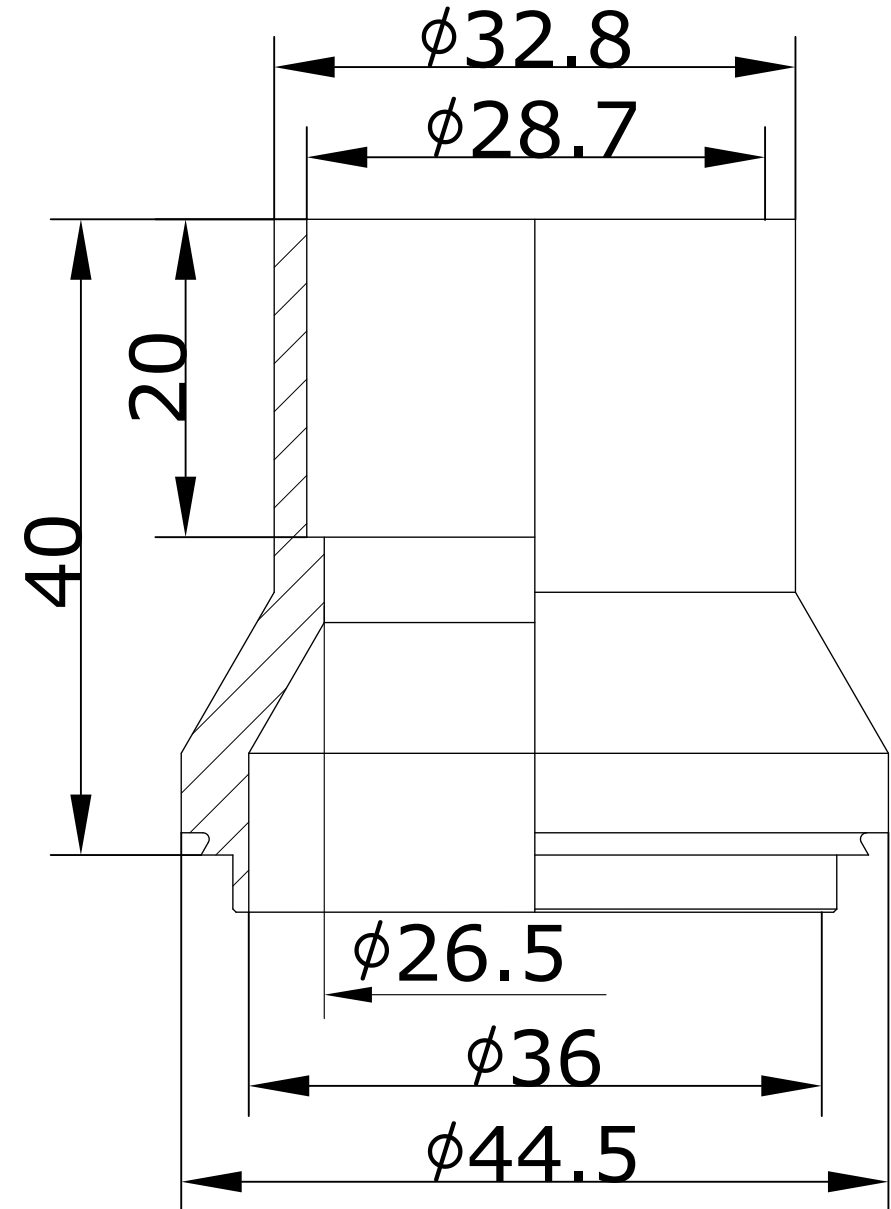
CONTROLLED



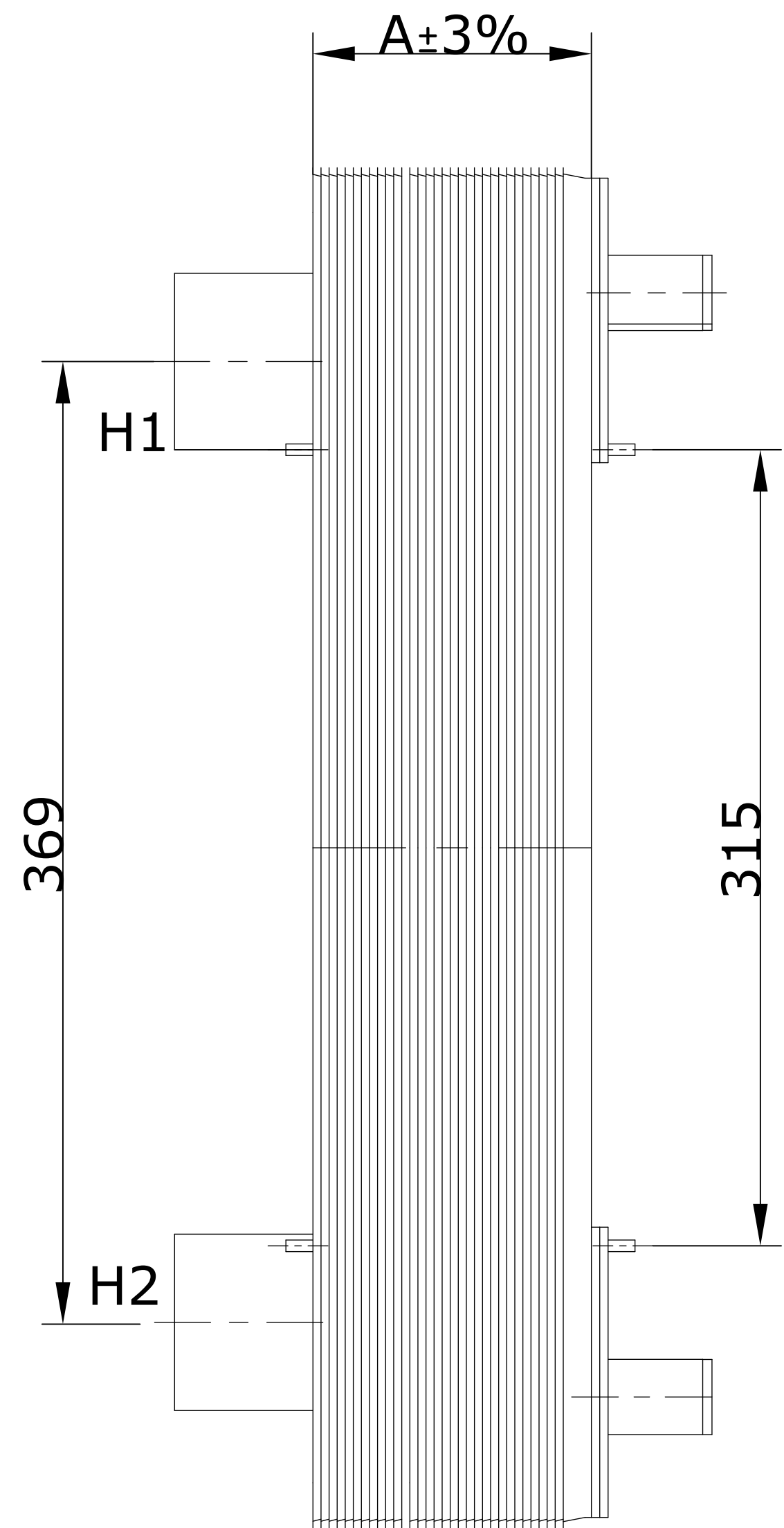
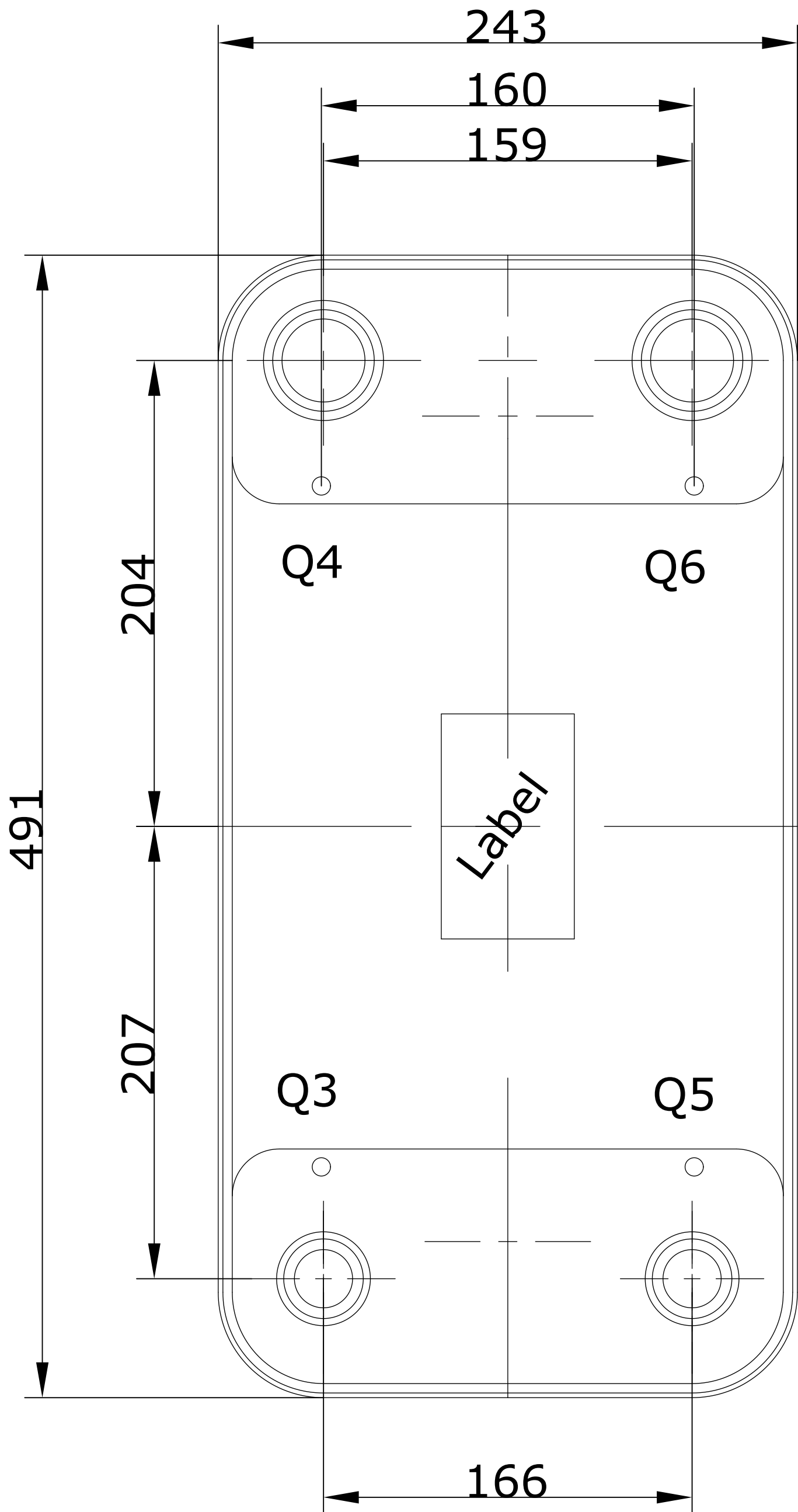
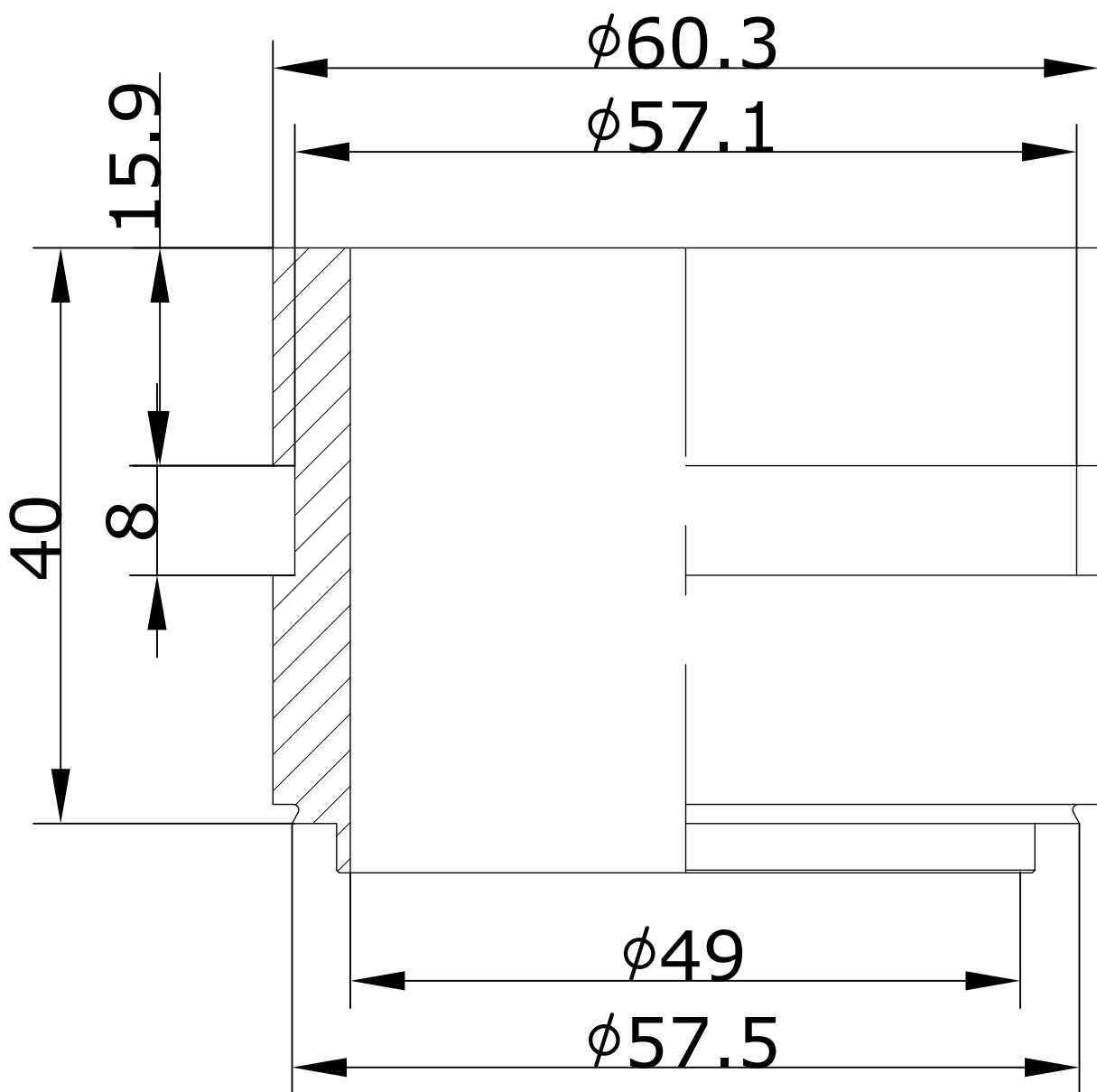
Q3-Q5
H1"1/8(H2116)
Solder connection



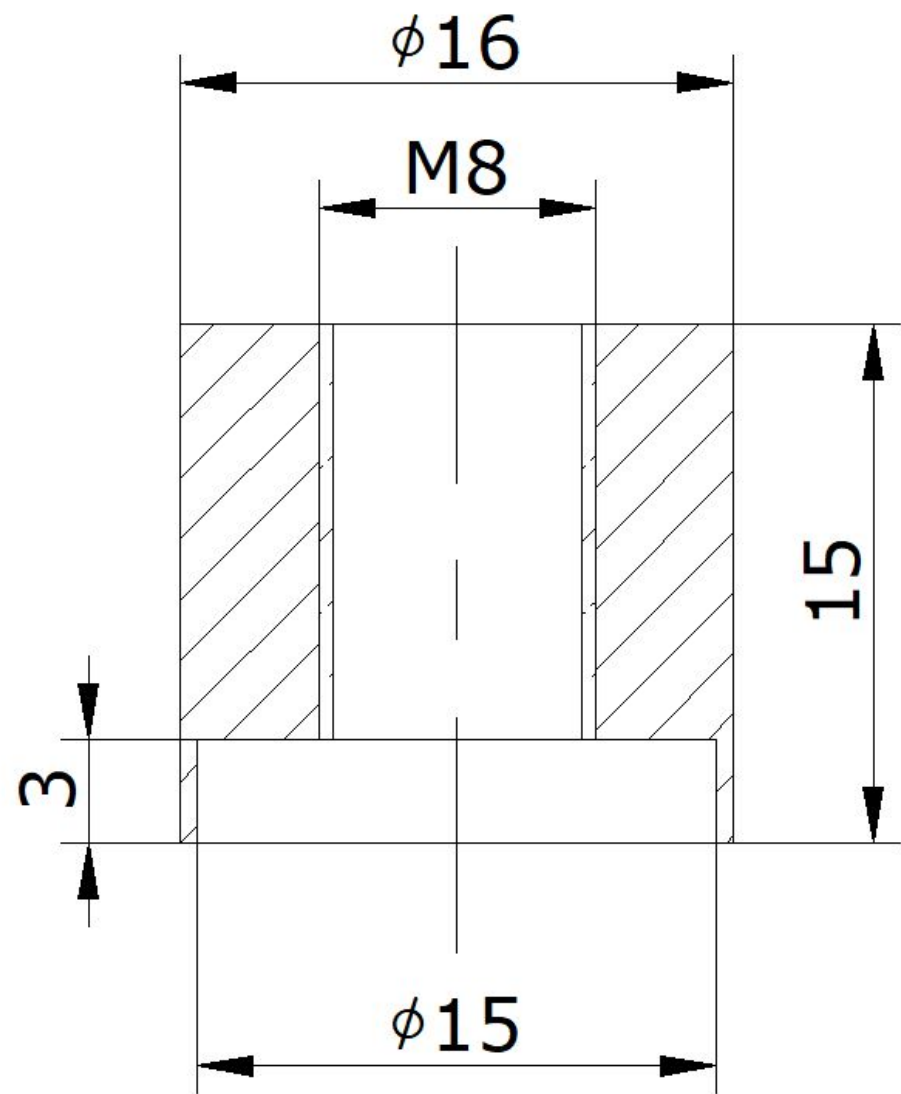
Q4-Q6
H1"1/8(H4114)
Solder connection



H1-H2
T60,3(J520)
Victaulic connectoin

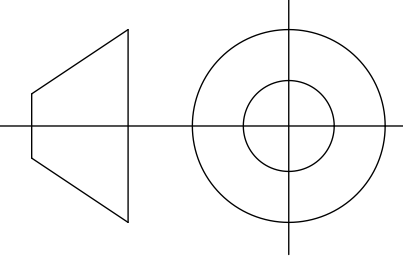


Nuts for mounting bolts



Note: 8-M8X40 bolts

ID	RIDAN Code	Drawing No.	Model	Plates(n)	A	Weight	Volume
1	111B0295R	23021319	113W	70	152	31.68Kg	Q3Q5Q4Q6:3.4L/H1H2:7L

		DESIGN DATA				
DESIGN PRESSURE		Q3Q5Q4Q6: 4.5MPa/H1H2: 2.1MPa				
TEST PRESSURE		Q3Q5Q4Q6: 6.75MPa/H1H2: 3.15MPa				
DESIGN TEMPERATURE		-196/+225				
LEAKAGE TEST		Helium Test				
PLATE MATERIAL		316L				
PIPE MATERIAL		304				
FRAME MATERIAL		304				
Assembly drawing	DEPARTMENT	Sales Department	DATE	SCALE	 RD- 113W- 70-4,5-HDQ- Q3Q5 (H1"1/8)/Q4Q6(H1"1/8)/ H1H2(T60,3)/8- M8x40	
	DESIGNER	JLN	2024/08/ 28			
	INSPECTOR	ZJF			DESIGNATION:	
	APPROVAL	FL		DRAWING NO.	23021319	REV. 0